

Technical drawing of the Circ Bin 140-240L - Cover weldment ashtray 140L, showing three views: front, section F-F, and isometric.

Front View: Dimensions include a width of 600, a height of 175.8, and a base width of 44. The drawing shows a curved top and a central rectangular cutout.

Section F-F: A cross-sectional view showing the internal structure and the weldment. It includes a central rectangular cutout and a base width of 44.

Isometric View: A 3D perspective view of the ashtray, showing the curved top, the central cutout, and the base.

Technical Specifications:

- Material: S235JR
- Coating - 1e layer: Primer, ALZ90F-K25 INTERPON PZ 790
- Coating - 2e layer: Polyester powder, according to Qualicoat
- Coating - 3e layer: Anti graffiti (IGP Durathan 8909)

Revision Table:

Rev.	Description	Date	Name
02	Updated dimintions in drawing 14.02 and 14.03	11-4-2024	LSP

Product Information:

Pos. no.	Qty.	Art.no.	Item name	Material	Remark	Dwg no.	Rev.
3	2	-	Circ Bin 140-240L - Ashtray attachment	(refer to order)	-	14.04	00
2	2	-	Circ Bin 140-240L - Cover reinforcement 140L	(refer to order)	-	14.02	02
1	1	-	Circ Bin 140-240L - Cover ashtray 140L	(refer to order)	-	14.03	02

Material: (refer to order)

Finishing: -

Coating: -

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concept: 18-04-2018 by: FWI drawn : FS Withagen
definite : - by: - date : 16-7-2018
expired : - by: - project: P19-403
specific norm: - units: mm scale: 1:10

Gen. tolerances according to NEN 2768-1:
(for linear measurements in mm) unless stated otherwise:
0.5 - 6 ±0.3 120 - 400 ±1.2
6 - 30 ±0.5 400 - 1000 ±2
30 - 120 ±0.8 1000 - 2000 ±3
120 - 400 ±0.15 2000 - 4000 ±4
(for shortest side of angular measurements in mm) unless stated otherwise:
0 - 10 ±1.3° 50 - 120 ±0.3° >400 ±0.1°
10 - 50 ±1.0° 120 - 400 ±0.15°

weight: 18.14kg

product no. dwg.no. rev. S020-310- 14.10 -02

art.no.: -

A3

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